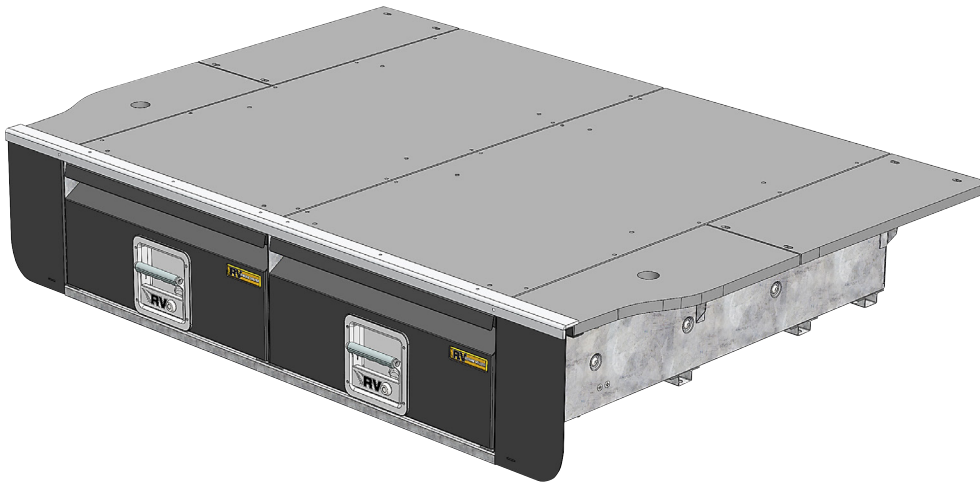
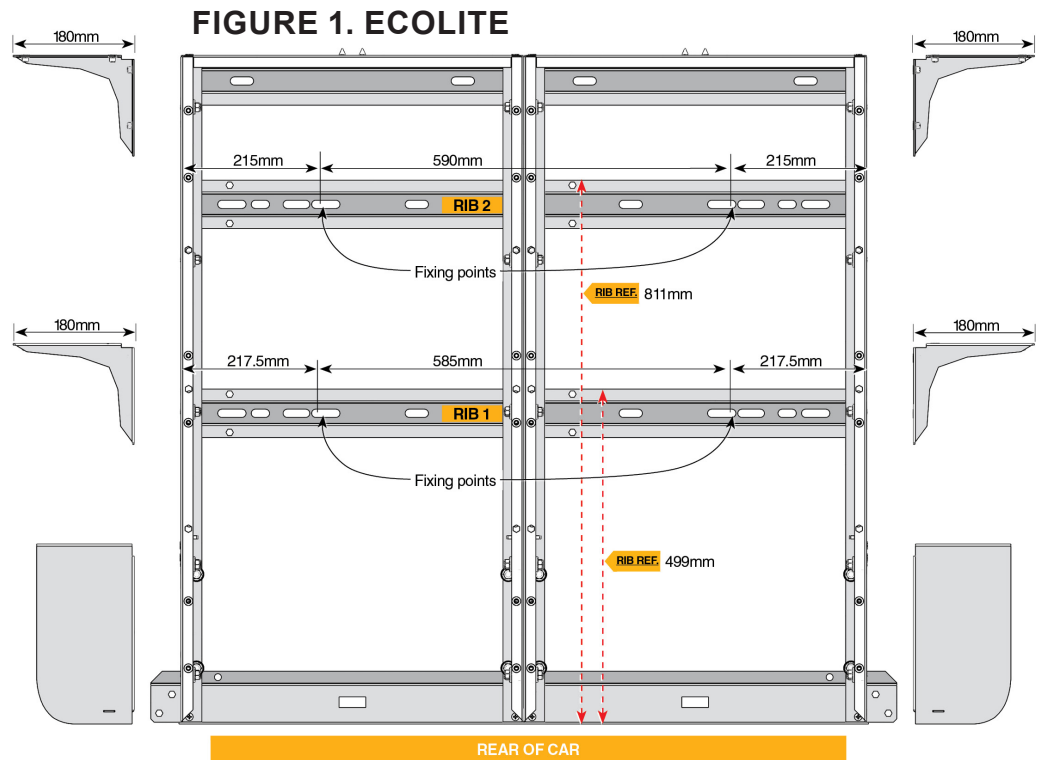


## DRAWER SYSTEM INSTALL INSTRUCTIONS

EL-020401 - 2008+ TOYOTA 200 SERIES 4-DOOR, 5-SEATER WAGON (GX)

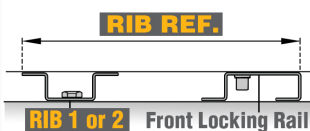


QTY	INCLUDED IN YOUR KIT
4	M10 x 50mm Set Screws
4	20mm Plastic Spacers
2	10mm Plastic Spacers
2	5mm Plastic Spacers
4	3/8 x 1" Flat Washers
4	M10 Spring Washers
Please check before assembly	



### ECOLITE RIB FIXING

DIAGRAM 1.



### ATTENTION:

Please ensure that RIB 1 and RIB 2 are repositioned according to FIGURE 1. to suit your application prior to fitting.

#### NOTES:

Install wings in positions as shown above, lining up with corresponding holes in drawer unit. Once wings and carpeted top panels line up for a neat fit continue with install sequence on next page.

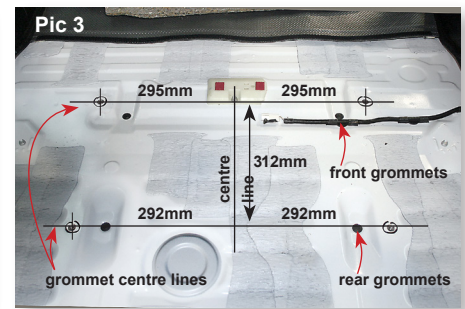
Holes must be punched in the floor pan to gain access to all fixing points which are existing captive nuts on the underside of the floor pan.

#### NOTE: NEW SPECS-

RIB 1: Use M10 x 50mm bolts with spring & flat washers and 20mm + 5mm plastic spacers between rib and vehicle floor.

RIB 2: Use M10 x 50mm bolts with spring & flat washers and 20mm + 10mm plastic spacer between rib and vehicle floor.

## EL-020401 - 2008+ TOYOTA 200 SERIES 5-SEATER, 4-DOOR WAGON (GX)



### 1. Preparing the vehicle for the Drawer System.

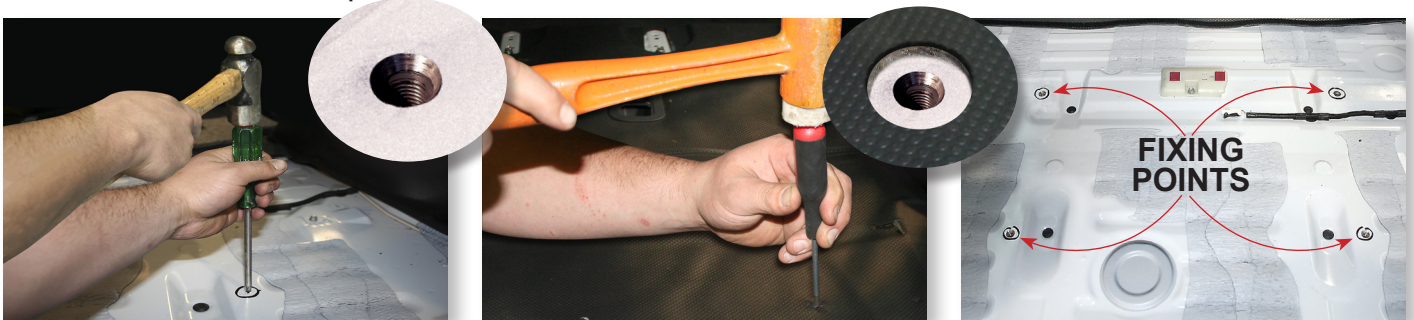
Prepare the rear floor of the vehicle by removing the rear plastic trim and vinyl floor cover to expose floor pan.

- The fixing points for this installation use existing captive nuts built into the floor pan, which are concealed by the floor pan top skin.
- To locate the nuts, mark the floor out as shown in pic 3, following the steps below.

**FIND THE CENTRE OF THE FLOOR PAN:** Measure between the rear grogmetts and mark the centre. Measure between the front grogmetts and mark the centre. Draw your centre line.

**REAR FIXING POINTS:** (nearest rear door) Mark a reference line between the rear grogmetts. Next step out 292mm left & right from the centre along this rear grogmet reference line. Mark these points as the captive nuts will be underneath.

**FRONT FIXING POINTS:** Mark parallel reference line 312mm from the rear reference line and step out 295mm either side of the floor pan centreline to locate the forward captive nuts.



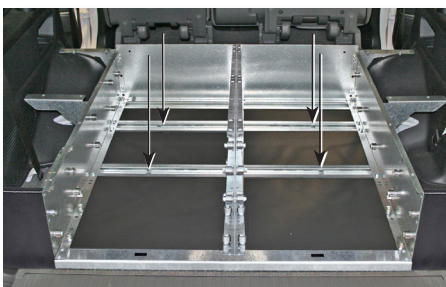
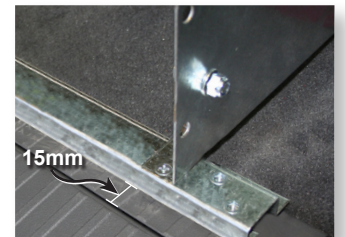
Pierce floor skin using a large Phillips head screw driver in the four places marked in previous step.

Clear the holes to fully expose the thread using a countersink tool (see inset pics). Vacuum all swarf and replace vinyl floor mat.

- Pierce vinyl floor using a large Phillips head screw driver in the four places as previous step, and enlarge the hole to 25-30 mm approx. using a wad punch, to accommodate plastic spacers to sit on floor pan.
- Re-affix rear plastic trim.

### 2. Locating the Drawer System.

- Remove the timber tops from the drawer system. Remove the drawer from the frame by releasing both ring pull latches inside the back edge of the drawer and slide the drawer completely out of the frame.
- Install the wings as shown in the diagram on the first page of this instruction sheet, ensuring that the centre and rear wings are installed with the folded flaps facing each other.
- Position the frame in the vehicle with the front top hat approx. 15mm behind and parallel to the plastic trim.



### 3. Fitting the Drawer System.

Fit the carpeted timber contour panels in place, align drawer system with sides of vehicle for best fit and use the M10 x 50mm bolts with spring

and flat washers through RIB 1, ensuring you have the 20mm + 5mm plastic spacers\* between the rib and the floor of the vehicle. Catch the thread in the captive nuts in the floor but don't tighten bolts.

- Use the M10 x 50mm bolts with spring & flat washers through RIB 2, ensuring you have the 20mm + 10mm plastic spacers\* between the rib and the floor of the vehicle, and catch the threads in the captive nuts.
- Check the drawer system alignment against sides of vehicle again, and tighten all the M10 bolts.
- Return the drawers to the frame and fit the EcoLite drawer stoppers. Refit the solid timber top and return drawers. Vacuum all swarf. Your install is complete.

\*Plastic spacers are used when fixing points are located in troughs of the vehicle floor to ensure a level base for fixing.