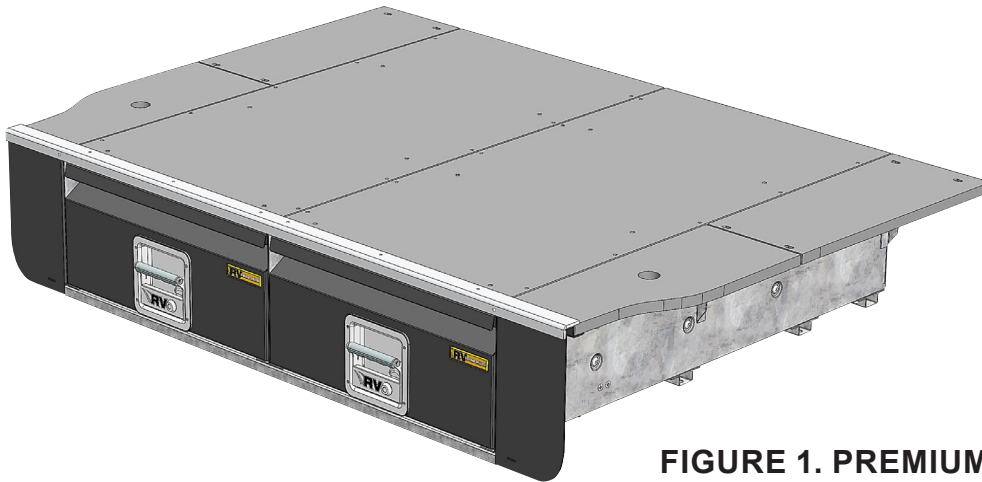


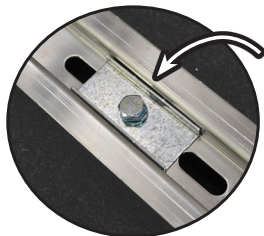
DRAWER SYSTEM INSTALL INSTRUCTIONS

RV-020401 - 2008+ TOYOTA 200 SERIES (GX) 5-SEATER, 4-DOOR WAGON

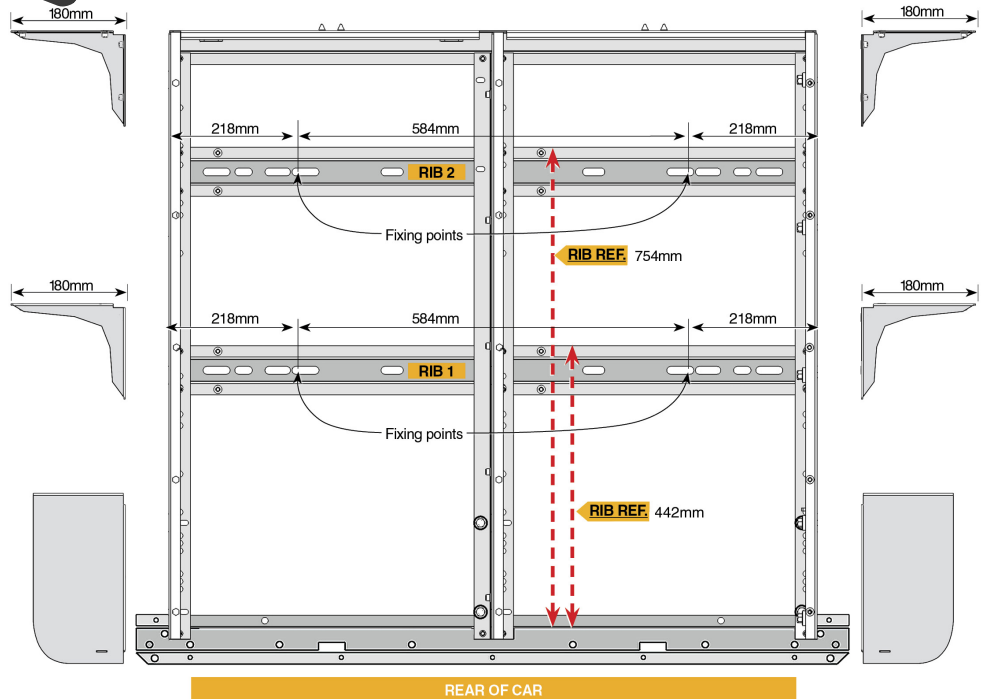


QTY	INCLUDED IN YOUR KIT
4	M10 x 50mm Set Screws
4	20mm Plastic Spacers
2	10mm Plastic Spacers
2	5mm Plastic Spacers
4	3/8 x 1" Flat Washers
4	M10 Spring Washers
4	Rib Strengthening Plate
Please check before assembly	

FIGURE 1. PREMIUM



NOTE: Alloy drawers use a Rib strengthening plate at each fastening point.



Premium Rib Fixing

DIAGRAM 1.
PREMIUM RIB REF.



ATTENTION:
Please ensure that RIB 1 and RIB 2 are positioned according to FIGURE 1. to suit your application prior to fitting.

NOTES:

Remove the carpet from the cargo area.

Holes must be punched in the floor pan to gain access to all fixing points which are existing captive nuts on the underside of the floor pan. Locate and punch the holes required (see p.2 for details).

Remove drawers and timber tops, and place frame down on the floor.

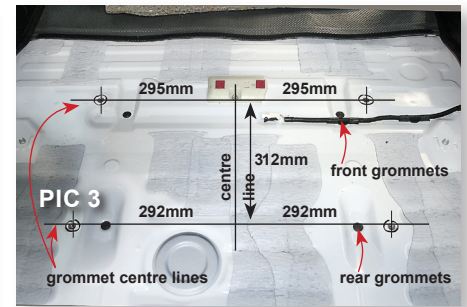
Fit wing brackets to drawer system frame as shown in Figure 1. with the folded tops facing each other. Fit contour panels and fascias to drawer frame and adjust position of entire system for best fit.

NOTE: NEW SPECS –

RIB 1: Use M10 x 50mm bolts with spring & flat washers and 20mm + 5mm plastic spacers between rib and vehicle floor.

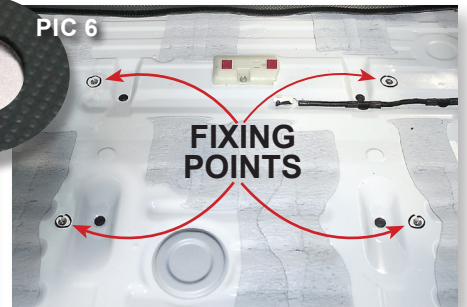
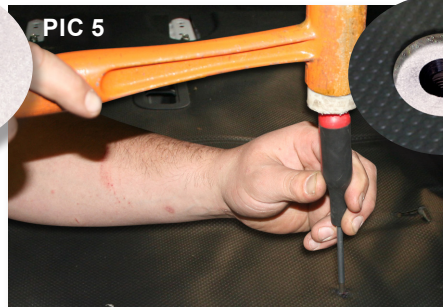
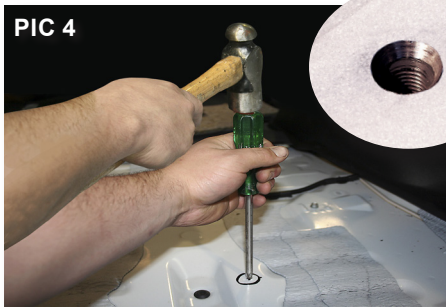
RIB 2: Use M10 x 50mm bolts with spring & flat washers and 20mm + 10mm plastic spacer between rib and vehicle floor.

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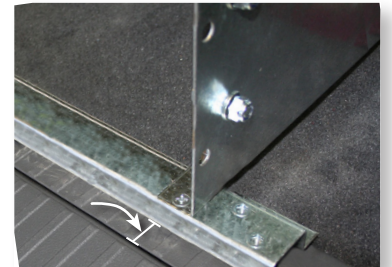


1. Preparing the vehicle for the Drawer System.

- Prepare the rear floor of the vehicle by removing the rear plastic trim and vinyl floor cover to expose floor pan.
- The fixing points for this installation use existing captive nuts built into the floor pan, which are concealed by the floor pan top skin.
- To locate the nuts, mark the floor out as shown in PIC 3, following the steps below.
- FIND THE CENTRE OF THE FLOOR PAN:** Measure between the rear grommets and mark the centre. Measure between the front grommets and mark the centre. Draw your centre line (PIC 3).
- REAR FIXING POINTS:** (nearest rear door) Mark a reference line between the rear grommets. Next step out 292mm left & right from the centre along this rear grommet reference line. Mark these points as the captive nuts will be underneath.
- FRONT FIXING POINTS:** Mark parallel reference line 312mm from the rear reference line and step out 295mm either side of the floor pan centreline to locate the forward captive nuts.

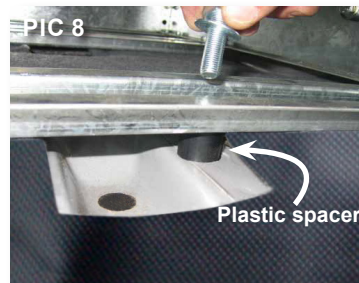
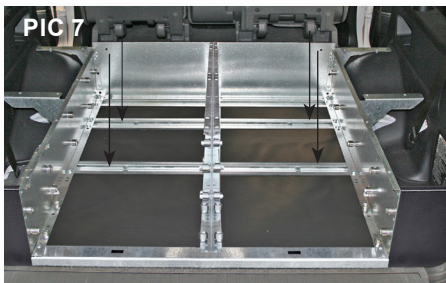


- Pierce floor skin using a large Phillips head screw driver in the four places marked in previous step (PIC 4). Clear the holes to fully expose the thread using a countersink tool (see inset PIC 4). Vacuum all swarf and replace vinyl floor mat.
- Pierce vinyl floor using a large Phillips head screw driver in the four places as previous step, and enlarge the hole to 25-30 mm approx. using a wad punch, to accommodate plastic spacers to sit on floor pan (see inset PIC 5).
- Re-affix rear plastic trim.



2. Locating the Drawer System.

- Remove the timber tops from the drawer system. Remove the drawer from the frame by releasing both ring pull latches inside the back edge of the drawer and slide the drawer completely out of the frame.
- Position the frame in the vehicle with the front top hat approx. 15mm behind and parallel to the plastic trim.
- Install the wing brackets as shown in the diagram on the first page of this instruction sheet, ensuring that the centre and rear wings are installed with the folded flaps facing each other.



3. Fitting the Drawer System.

- Fit the carpeted timber contour panels, align the drawer system with an even gap around the side of the wing panels.
- RIB1: Use the M10 x 50mm bolts with spring & flat washers through RIB 1, ensuring you have the 20mm + 5mm plastic spacers* between the rib and the floor of the vehicle. Catch the thread in the captive nuts in the floor but don't fully tighten bolts. (NOTE: Alloy drawers use Rib Strengthening Plates with spring washer under M10 bolt heads. See PIC 8A).
- RIB 2: Use the M10 x 50mm bolts with spring & flat washers through RIB 2, ensuring you have the 20mm + 10mm plastic spacers* between the rib and the floor of the vehicle, and catch the threads in the captive nuts. (NOTE: Alloy drawers use Rib Strengthening Plates with spring washer under M10 bolt heads. See PIC 8A).
- Check the drawer system alignment against sides of vehicle again, and fully tighten all the M10 bolts.
- Vacuum all swarf, return drawers and all timber tops to the drawer system.
- *Plastic spacers are used when fixing points are located in troughs of the vehicle floor to ensure a level base for fixing.